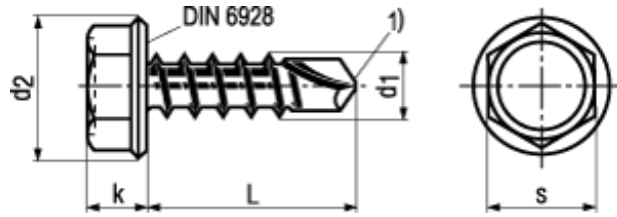


	DIN 7504 K	~ISO 15480	ecosyn®-drill	560 HV
---	-------------------	-------------------	----------------------	---------------

Standard withdrawn



1) Shaped drilling point

BN 1880

Hex head self-drilling screws

type K

Steel case-hardened 560 HV

zinc plated blue

- ~UNI 8117



ISO 4042

Fasteners hardness ≥ 320 HV with electroplated coatings:
Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the
introduction section.

Article#	d ₁	d ₂ max.	k max.	s		L
1476491	ST 3,5	8,3	3,4	5,5	1,3-2,25	9,5
1476505						13
1476513						16
1476521						19
1476548						22
1476556						25
1476564	(ST 3,9)	8,3	3,4	5,5	1,3-2,4	13
1476572						16
1476580						19
1476599						22
1476602						25
1394657	ST 4,2	8,8	4,1	7	1,4-3	13
1394665						16
1394673						19
1394681						22
1394703						25
1394711						32
3059819						38
3508091						45
3508093						50
1394738	ST 4,8	10,5	4,3	8	1,6-4,4	13
1394746						16

Article#	d ₁	d ₂ max.	k max.	s		L
1394754	ST 4,8	10,5	4,3	8	1,6-4,4	19
1394762						22
1394770						25
1394789						32
1394797						38
1394800						45
1394819						50
3508094						60
3508095						70
3508096						80
5506189	ST 5,5	11	5,4	8	1,8-5,25	16
1394827						19
1476610						22
1394835						25
1476629						32
1394843						38
1394851						45
1394878						50
3508097						60
3508098						70
3508099						80
1394886	ST 6,3	13,5	5,9	10	1,8-6	19
1394894						22
1394908						25
1394916						32
1394924						38
1394932						45
1394940						50
8262942						60
3508100						70
3508101						80