


1) Tapered thread end max. 4P
2) Trilobular

BN 3327
Pozi flat countersunk head thread forming screws
type M, form Z, metric thread
Steel case-hardened 450-550 HV
zinc plated blue, waxed
• ~UNI 8113

! ISO 4042
Fasteners hardness ≥ 320 HV with electroplated coatings:
Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the introduction section.

i Application: steel, aluminum, aluminum die-casting, zinc, zinc die-casting, non ferrous materials. Countersink must be designed according to the corresponding standard! A technical brochure is available on request.

Article#	d ₁	d ₂ max.	k max.		m~	t min.	t max.	L
5001749	M2,5	4,7	1,5	1	2,5	1,22	1,47	5
1540521								6
1540548								8
1540556								10
1540564								12
1540572								16
1540580	M3	5,6	1,65	1	2,8	1,48	1,73	6
1540599								8
1540602								10
1540610								12
1540629								16
1540637								20
3059821								25
5516300	M4	7,5	2,2	2	4	1,6	2,06	6
1540645								8
1540653								10
1540661								12
1540688								16
1540696								20
1540718								25
1540726	M5	9,2	2,5	2	4,4	2,05	2,51	8
1540734								10

Article#	d ₁	d ₂ max.	k max.		m~	t min.	t max.	L
1540742	M5	9,2	2,5	2	4,4	2,05	2,51	12
1540750								16
1540769								20
1540777								25
3059822								30
1540785	M6	11	3	3	6,1	2,46	2,92	10
1540793								12
1540807								16
1540815								20
3059823								25
1540823								30
5522955								35