

BN 902

Self-cutting threaded inserts

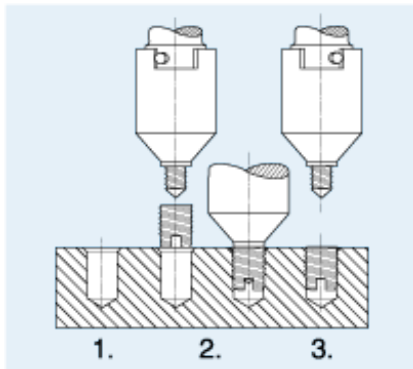
Steel case-hardened

zinc plated yellow



ISO 4042

Fasteners hardness ≥ 320 HV with electroplated coatings:
Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the
introduction section.



1. Drill the hole
2. Drive the insert into the workpiece (insert is cutting its own thread)
3. Disengage assembly tool

Article#	d ₁	P	d ₂	L
1088106	M2,5	0,5	4,5	6
1088114	M2,6	0,5	4,5	6
1088122	M3	0,5	5	6
1088130	M3,5	0,75	6	8
1088394	M4	0,75	6,5	8
1088408	M5	1	8	10
1088416	M6a	1	9	12
1088424	M6	1,5	10	14
1088432	M8	1,5	12	15
1088440	M10	1,5	14	18
1088459	M12	1,5	16	22
1088467	M14	1,5	18	24
1387189	M16	1,5	20	22
1416154	M20	1,5	26	27
1416162	M24	1,5	30	30